

VAS F150 Drive Shaft Loop
2015-2020

INSTALLATION INSTRUCTIONS

IMPORTANT NOTES!!

Please read instructions in full before installation.

Although our parts are easy to install, we recommend installation by a certified mechanic.

If you have any questions during the installation do not hesitate to give us a call or send a message.

www.vasfab.com 832-364-8540

Torque specs

Exhaust bolts	25ftlbs
½" DS Loop to crossmember bolts	65ftlbs
Drive shaft OEM bolts	83ftlbs

Step 1.

Remove the 4 bolts from the drive shaft flange. You will need a 12mm 12 point socket. Once you remove the bolts gently pry the drive shaft flange from the pinion flange.

Step 2.

Remove both bolts that hold the exhaust hanger on the passenger side of the vehicle. You will need a 10mm socket to do this.

Step 3.

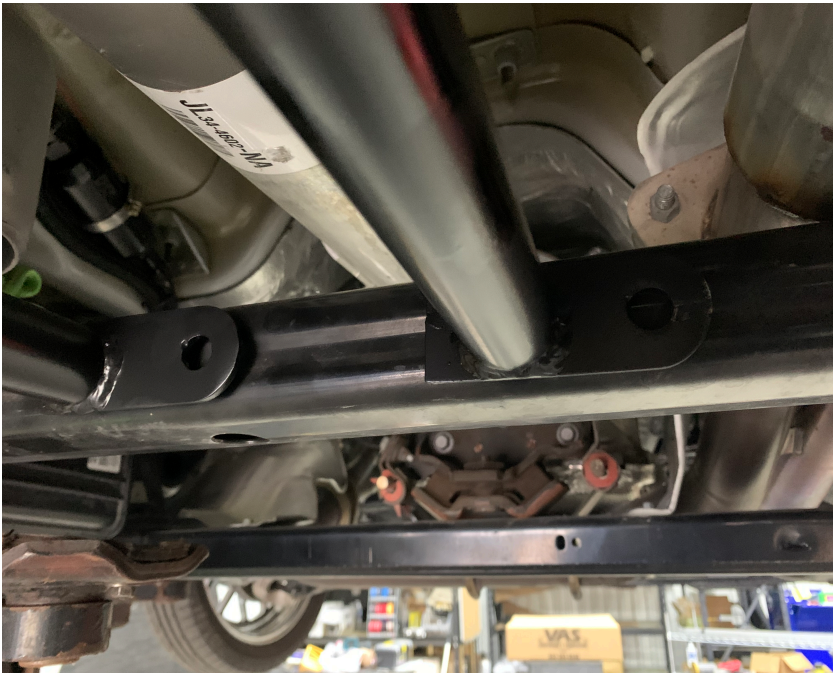
Slide the VAS DS Loop over the drive shaft and position over the factory exhaust hanger mount. Tighten down the exhaust hanger bolts to help position the DS in the

correct position. See picture for details.



Step 4

With the DS loop in the correct position mark the location on the OEM crossmember where you will be drilling (2) $\frac{1}{2}$ " holes. It is easier to start with a $\frac{3}{8}$ drill bit and work your way to $\frac{1}{2}$ drill bit. Mark the holes and remove the DS Loop for easier access to the crossmember. Once the holes are drilled you can install the provided $\frac{1}{2}$ bolts and tighten down to 65ftlbs.



Step 5.

Re install the (4) drive shaft bolts and torque down to 83ftlbs. Your DS Loop is now ready for use.

